

Work Order ID 123253

123253

August-06-14 7:59:26 AM

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Item ID: D4476-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Small Rib Assembly, LH
 Start Date: 8/06/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/06/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: NCR14-4105

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: u Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4476	REV B								

160 QC5- Inspect part completeness to step on W/O 0.00 ***160*** DAS 38 9-89 14/08/11
 QC Memo 0.00
 Quality Control PULL FROM STOCK:
 1 X D4476-042 B96004
 RE-IDENTIFY AS D4476-041
 USING NEW B/N

200 Identify as per dwg & Stock Location: ST105 0.00 ***200*** DAS 28 9-89 AUG 11 2014
 Packaging Memo 0.00
 Packaging ID & STK

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Item ID: D4476-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Small Rib Assembly, LH

Stop

NS2

Start Date: 8/06/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 8/06/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210

QC21- Final Inspection - Work Order Release

0.00

210

QC

Memo

0.00

Quality Control

MLJ 14-08-18mf
14-8-18

Picklist Print

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Work Order ID: 123253

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Parent Item: D4476-041

D4476-041

Parent Item Name: Small Rib Assembly, LH

Start Date: 8/06/14

Required Date: 8/06/14

Start Qty: 1.00

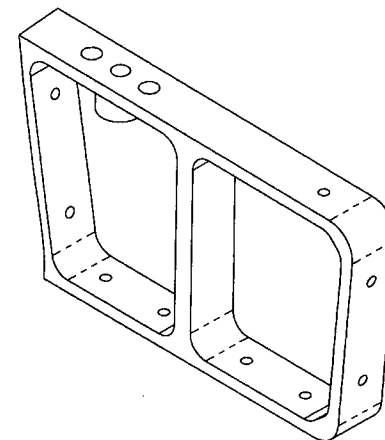
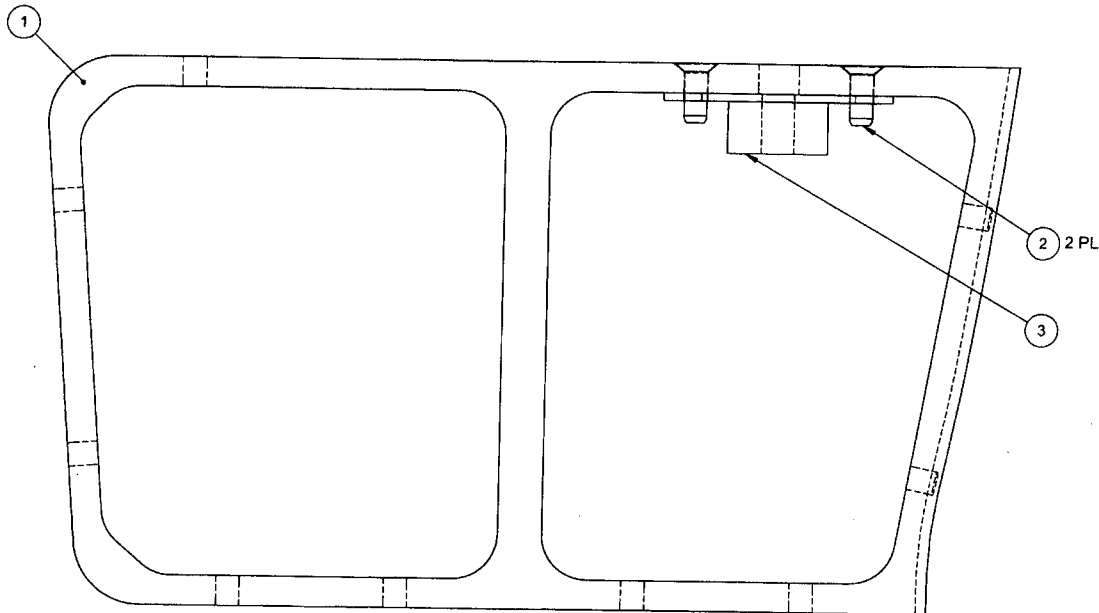
Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 11-12-05 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4476-042		Manufactured	No				Each	0.0000		1			
D4476-042									**				
Small Rib Assembly, RH													

1 x 96004
MF
14-8-18

ITEM	QTY	P/N	DESCRIPTION
	X	D4476-041	SMALL RIB ASSY (LH)
1	1	D4476-1	SMALL RIB (LH)
2	2	MS20426AD3-4	RIVET, CSK
3	1	MS21059L08	NUTPLATE



W/B 123253

D4476-041 SMALL RIB ASSY (LH)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

B	GENERAL REVISION SEE REV. A FOR DETAILS. ADDED -042 AND -2. ADDED PRIMER NOTE.	AJS	12.09.10
A	NEW ISSUE	AJS	11.11.22
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4476	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		SMALL RIB ASSY	NTS
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